# NEW ENERGY FOR A NEW SUSTANABLE SOCIETY

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# **Business Profile**

# **Iberian Industrial Group**

- Larger Iberian producer of Chlorine and sodium hypochlorite
- European Leader in Aniline & Nitrobenzene (sales)
- 1,720 tons of products produced (2022)
- Main Iberian player in water treatment & reuse
- ~600 M€ sales (2022)
- 700 employees (2022)
- José de Mello group > 120 years
- Leadership in Sustainability (Ecovadis Rating)





# **Operating in 3 sectors**



### INDUSTRIAL CHEMICALS

### Aniline & derivatives

- Nitric acid
- Nitrobenzene
- Aniline
- Sulphanilic acid

### Chlor-Alkali

- Chlorine
- Caustic soda
- Hypochlorite acid
- Hydrochloric acid
- Hydrogen



### WATER TREATMENT AND REUSE

### Offer in the Total Water Cycle

- Design, engineering and assembly
- Operation, maintenance and technical assistance
- Specialized equipment
- Certified Laboratory



### GREEN ENERGY

### Hydrogen

 Create production capacity

### Lithium

 Create production capacity



# Improving everyone's day-to-day



WEARE THE INDUSTRY OF INDUSTRIES

incorporate into several products and solutions of our daily life

- Mobility
- Construction
- Metallurgy
- Pulp & paper
- Water treatment
- Pharmaceutical
- Hygiene and disinfection



WE BRING SUSTAINABILITY TO CLIENTS

promoting circular water solutions, avoiding its waste



WE PROMOTE THE ENERGY TRANSITION

with innovative renewable projects

- Agrofood & beverages
- Auto industry
- Pulp &paper
- Pharma & laboratories
- Other industrial
- Services (hospitals, hotels, main offices)

- Auto-consumption
- Mobility
- Natural gas grid
- Industrial sector

# Bondalti | key Figures Hydrogen

- One of the main players in the world of non-integrated Aniline production | > 200 kton/y
- 2nd Largest Iberian Chlor-Alkali producer | 720 kton/y
- In Portugal: 2<sup>nd</sup> largest H<sub>2</sub> and NH<sub>3</sub> consumer | 15 kton/y, 45kton/y
- Largest single electricity consumer (largest electrolyzer capacity installed) | 50 MWp



Internal Use

# **Estarreja Chemical Complex**



# **Green H**<sub>2</sub> Transition Vector

# **Green H<sub>2</sub> – value proposition**

## Decarbonization, safety and diversification of supply

### Decarbonization Energy Carrier

Hydrogen can be produced electrolytically with no CO2 emissions; its usage as a fuel or chemical feedstock has no direct CO2 emissions.

### Potential Stable Pricing

Most of the green hydrogen cost comes from renewable electricity costs.

If these are indexed to long term PPAs the production costs, and thus H2 price, can be relatively stable with no or little escalation factor



Electrolytic Hydrogen is produced using endogenous resources (water, sun and wind) with little or no exposure to international supply chains\*

# **Green H<sub>2</sub> – value proposition**



# **Green H<sub>2</sub> – value proposition**

### Excellent complementarity and intensity of Solar and Wind



#### Regulatory Framework (Portugal)

#### Remote RES Self-consumption

- Allows to install RES generation units in highly competitive and complementary locations and use electricity without TPAs (75%) - 2022
- Reduction in Grid fees from electro intensive industries 2022
- Power-to-x industries grid fees reduction

#### Closing the Green premium

#### Capex Support

PRR, Innovation Fund, Green deal, etc

#### Opex Support trough CfDs

Green H2 auctions (Innovation Fund)

### BONDALTI

The Hydrogen Way for Our Chemical Future

FID<sup>1</sup> – 2023 | COD<sup>2</sup> – 2025



Scope:

- Fit-for-55 target
- Entrada em novos mercados de H<sub>2</sub> verde



**European Commission** 

#### Support Mechanisms

- EU IPCEI-H<sub>2</sub> Important Projects of Common European Interest status approved
- Portuguese C5 PRR Approved within Portuguese PRR

#### Main numbers

- Green H<sub>2</sub> Plant 40 MWp capacity
- 148 M€ ivestment (5M€ in R&D)
- 400 kton of CO<sub>2</sub> eq avoided in 10 years

#### Partners









### Market Segment

Integration in low CO<sub>2</sub> footprint chemicals value chain



#### Decarbonization of hard to abate industrial heat



#### Heavy duty transport



**Electrical System services** 







#### Internal Use





Import Reduction 240 GWh of natural gas per year





143 M€ New green H₂ plant



Electrical System Reliability Modulation capability allows providing essential system services to the penetration of intermittent renewable energies in the system, such as solar and wind energy. 18 Scientific publications



Production capacity

6 kton per year of green H<sub>2</sub>

Innovation Degree

H2Enable is part of an innovative European project with the potential to complement the international H<sub>2</sub> value chain. Will be part of the first European projects on the >20 MW scale

Dragging Effect Construction, maintenance and operation of a new large-scale industrial unit, potential socio-economic impact in the region, through expansion and creation of new businesses.

Ex. Smes: construction companies, installation and maintenance of industrial equipment, R&D centers, mobilization of universities, local social infrastructure, etc.



Emissions Reduction 400 kton

of  $CO_2$  eq in 10 years of operation

# Production, process and storage of hydrogen





Brine Electrolysis



Hydrogen Processing



Hydrogen storage

# **Renewable H<sub>2</sub> e NH<sub>3</sub> in 1950**

# Companhia União Fabril – CUF | Estarreja

In 1950, due to the high availability of hydroelectric energy in Portugal, in Estarreja chemical complex production of NH3 was done using H2 from water electrolysis and nitrogen obtained by cryogenic air separation.

- H<sub>2</sub>: 4800 Nm3/h | 4 kton/y
- NH<sub>3</sub>: 8 ton per day | 3 kton/y
- Using today's available technology: 20-30 MW Electrolysis capacity (AWE)

Bondalti benefits for past experience in the operation of large scale electrolysis

BONDALTI





Electrolyser room



 $H_2$  and  $NH_3$  production | simplified flow diagram

# Our Purpose

Working for a better world by creating innovative and sustainable chemistry

# TOMORROW MATTERS

