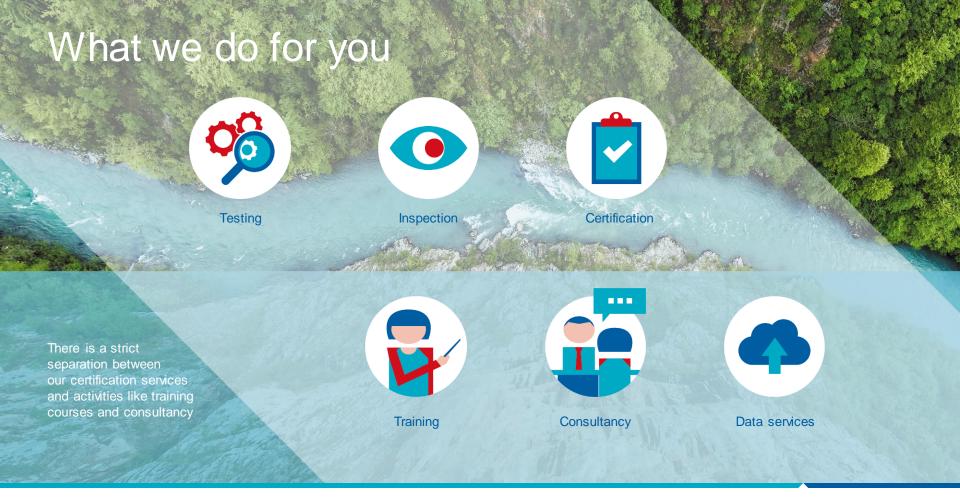
Decarbonisation through hydrogen

Industrial decarbonisation and the big potential of hydrogen



Partner for **Progress**





Who we are as Kiwa Technology

The Kiwa team consists of members with different expertise and experiences on the field of safety, gas distribution and hydrogen



Experienced in energy transition questions regarding biomethane and hydrogen



Since 1978 specialist on the field of energy, gases and infrastructure



Participating in (hydrogen) platforms like Hydrogen Europe, GERG, HyDelta and pilots



Direct access to manufacturers, district system operators and other players in the hydrogen supply chain



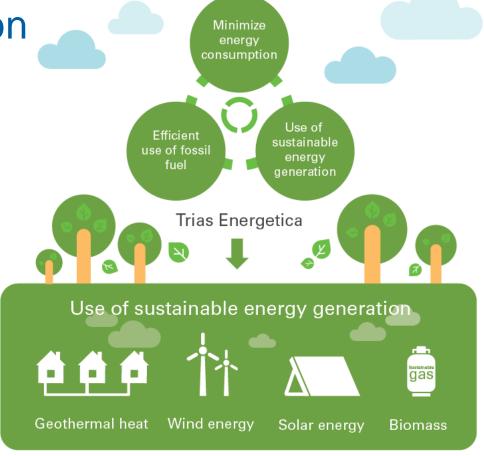
Actively involved in the development of technical standards for use of hydrogen (ISO, CEN, NEN)



Knowledge partner and trainer when it comes to hydrogen and renewable energy



Energy transition basics



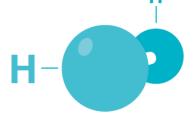


Max CO₂-reduction with 'minimal' investment





HYDROGEN MOLECULE



In nature, hydrogen exists as a molecule

CONSISTING OF 2 ATOMS

MOLECULAR MASS



DIFFUSIVITY AND CONDUCTIVITY¹

Diffusivity in air: 0.61 cm²/s

Thermal conductivity: 187 mW/(m.K)

1.0079

Н

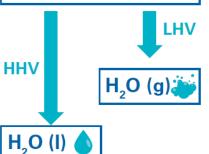
Hydrogen

HEATING VALUES

Lower Heating Value (LHV): 119.93 kJ/g 10.05 MJ/Nm³

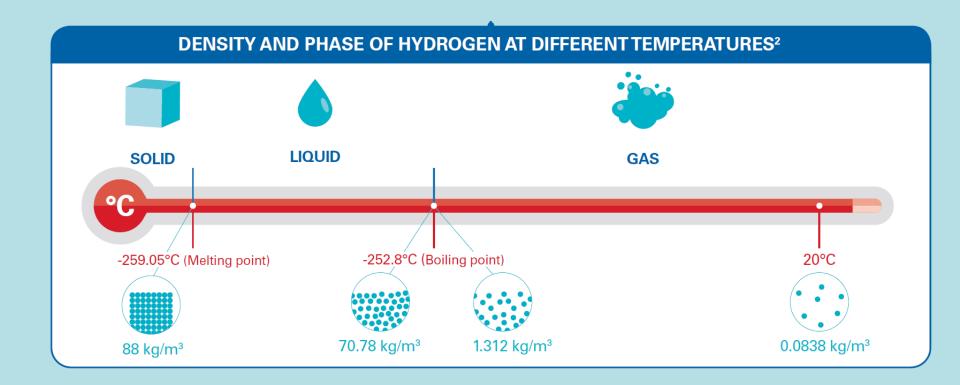
Higher Heating Value (HHV): 141.86 kJ/g 11.89 MJ/Nm³

$$H_2 + \frac{1}{2} O_2$$

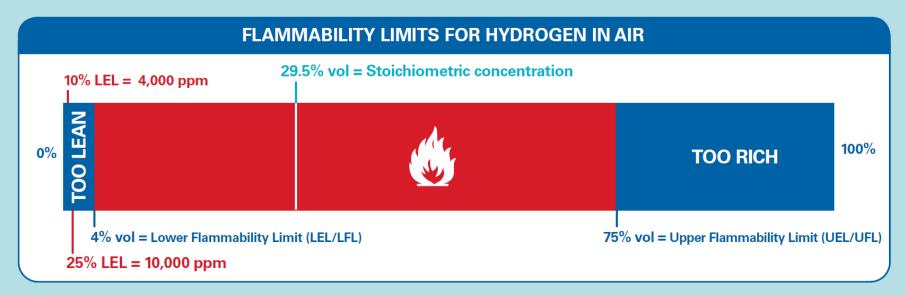


Energy released during combustion









1. NTP (20 °C, 1 atm) 2. Pressure = 1 atm



- More cost efficient to transport large amounts of energy (typical factor 10)
- Needed for processes (Refining, fertilizer, ammonia, food industry, metal processing)
- High temperature processes (adiabatic flame temperature is around 10% higher)
- PQ & Grid congestion; Possibility to generate on own premises, buffering capability, more flexibility





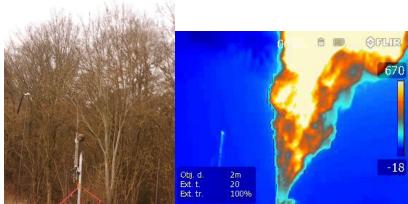
- More cost efficient to transport large amounts of energy (typical factor 10)
- Needed for processes (Refining, fertilizer, ammonia, food industry, metal processing)
- High temperature processes (adiabatic flame temperature is around 10% higher)
- PQ & Grid congestion; Possibility to generate on own premises, buffering capability, more flexibility





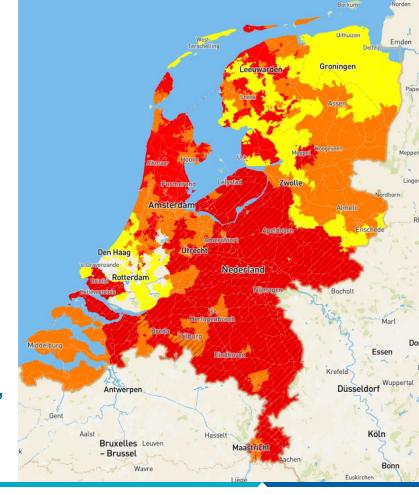
- More cost efficient to transport large amounts of energy (typical factor 10)
- Needed for processes (Refining, fertilizer, ammonia, food industry, metal processing)
- High temperature processes (adiabatic flame temperature is around 10% higher)
- PQ & Grid congestion; Possibility to generate on own premises, buffering capability, more flexibility





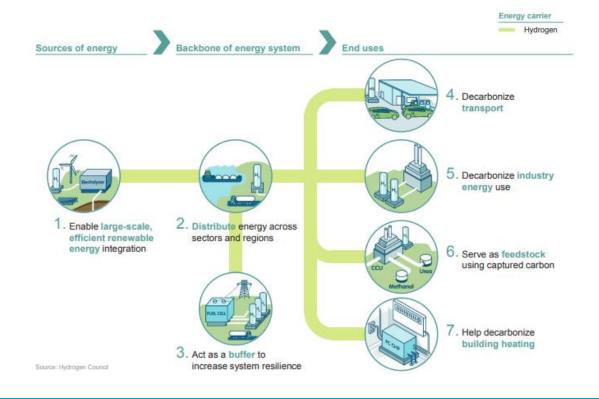


- More cost efficient to transport large amounts of energy (typical factor 10)
- Needed for processes (Refining, fertilizer, ammonia, food industry, metal processing)
- High temperature processes (adiabatic flame temperature is around 10% higher)
- PQ & Grid congestion; Possibility to generate on own premises, buffering capability, more flexibility





Summarized why hydrogen?





Project example bakery oven on 100% hydrogen





Energyscan: 3 steps towards decarbonisation

1

- Map current energy usage (scope 1&2)
- Energy efficiency
- Process optimalisation
- Process flexibility
- Temperature study

2

- Electrification, usage of renewable generated energy
- What possibilities are there for electrification?
- What are the possibilities for energy buffering?
- Possibilities for PV or wind energy generation nearby?

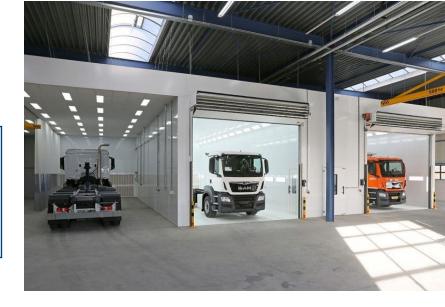
3

- If electrification is not an option, then what?
- Which alternatives are possible? (geothermic, CSP, batteries, H2 or H2 carrier)
- What are the possibilities for energy buffering?
- Possibilities for cooperation with local industry, or for an energy hub?



Project example* (I)

Small/medium sized company in the Netherlands: ~1000 GJ/year gas and ~1000 GJ/year electricity 50% generation of E with photovoltaics.



- 1 Lower capacity gas grid connection, lower the sealing, balance ventilation
- 2 Heat pumps for heating and oven, big buffer and boosters (-75% gas)
- 3 Grid capacity is limited, keep the gas installation for transition into hydrogen



Project example* (II)

Paper factory in Portugal ~1000 TJ/year 33% E (-20%) and 66% G
Steam production and direct heat



- 1 Reuse energy in the exhaust gasses, process adaptations
- 2 Electrify steam production (with additional flexibility)
- 3 Use hydrogen for the main burners (high energyflux)





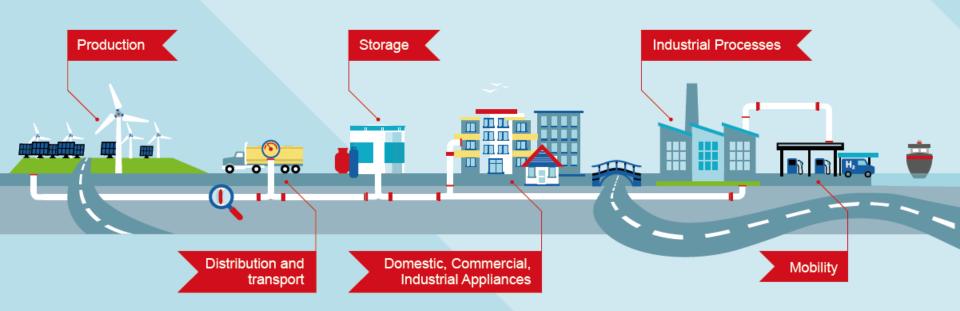
Kiwa Hydrogen experience table





Services focus on end-to-end H2 Infrastructure





Contact

Kiwa Technology Apeldoorn The Netherlands



Nard Vermeltfoort



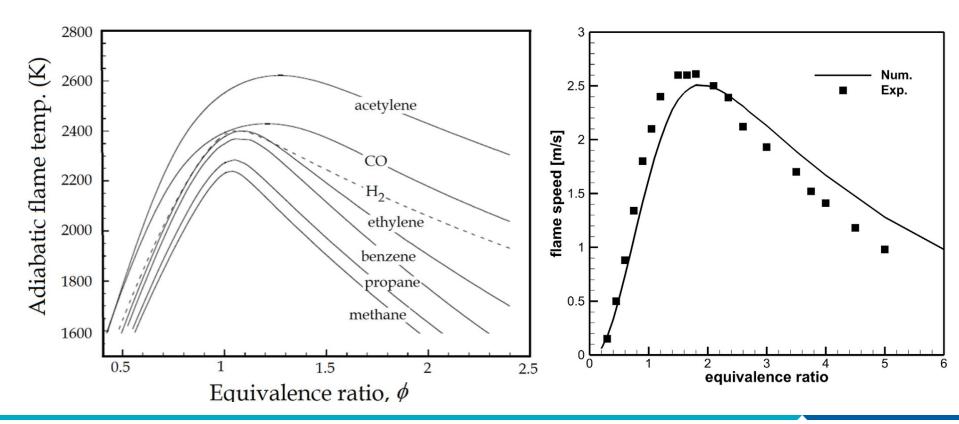


https://www.kiwa.com/nl/nl/markten/ene rgie-en-energiemanagement/

Happy to discuss your challenges!

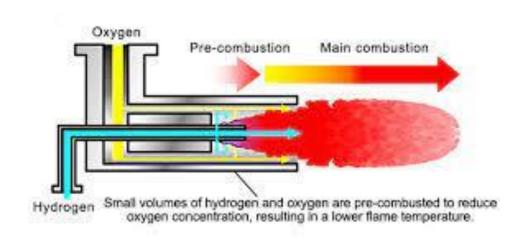


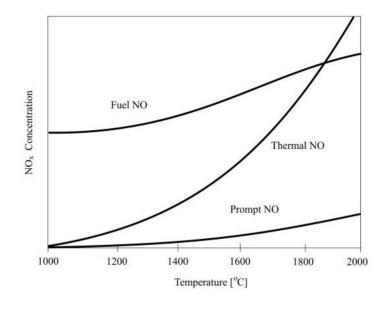
Adiabatic flametemperature & Laminair flame speed





Hydrogen in processes





Main differences

- ☐ Hotspots (High NOx)
- ☐ Flame detection (Ionisation)

