

Demonstrating hybrid biomethane production from biomass

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Hybrid Biomethane Production from
Integrated Biomass Conversion



Laboratório Colaborativo para as Biorrefinarias

**INDÚSTRIA
DE FUTURO**

Plano para a Indústria do Green Hydrogen
no Setor Industrial Nacional

**12 JUL
2023
9H00**

Mellá Hotel, Setúbal



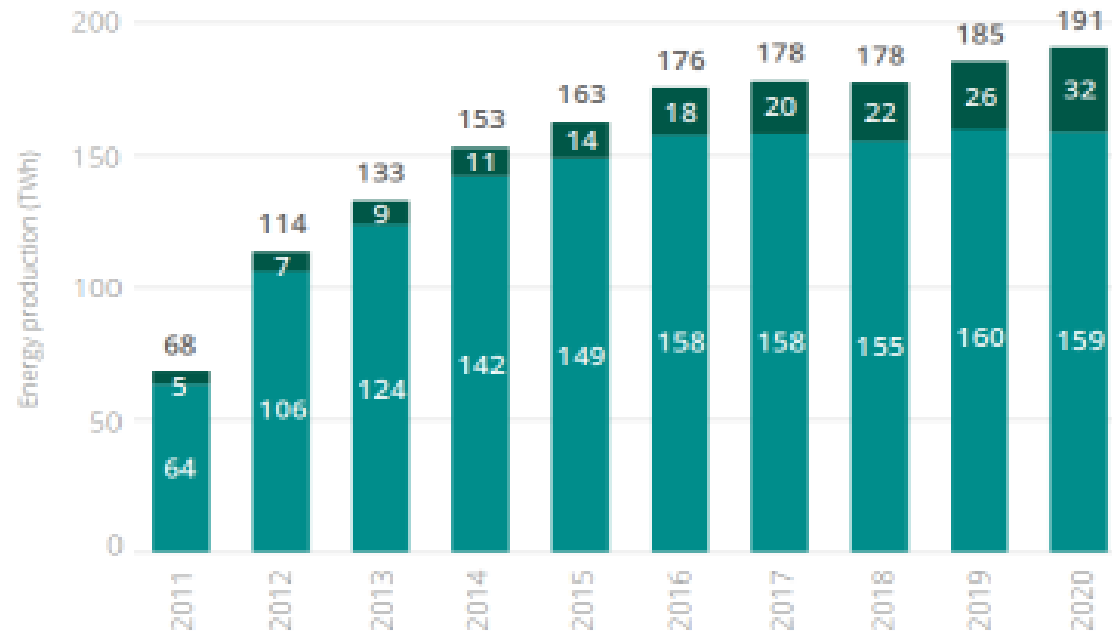
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Biogas for biomethane



In: European Biogas Association. EBA Statistical Report 2021. (2021)

- Biomethane production in the EU (32 TWh or 3 bcm) differs significantly between countries

RePowerEU
 Target to reach **35 bcm of biomethane by 2030** in EU, which is **more than 10x** the 2020 values in EU (3 bcm)

AD vs. Gasification Technologies for Biomethane



- Most production occurs via **AD biogas production and upgrading**, however there are,
 - Operational problems due to process instability
 - Inhibition and feedstock limitations (lignocellulosic feedstocks use is not straightforward)
 - Rigid and complex process operation and in general, CO₂ stream is flared
 - AD leads to low biogas productivity (days instead of hours)
- **Gasification** is an alternative that needs to be widely implemented
 - Sustainable biomass feedstocks are larger
 - Much higher productivity at similar energy efficiency (62-65%)

Project summary

- **HORIZON-CL5-2021-D3-02-016:** Innovative biomethane production as an energy carrier and a fuel
 - Innovation Action (IA)
 - TRL: Activities are expected to achieve **TRL 6-7** by the end of project
- **Project budget:** 11.6 M€ with an **EU contribution of 10.3 M€**
- **Expected outcome:** **Complete plant validation** and first liquified biomethane offtake, from gasification technology, **expected in 2026**

Project summary



- **Industrial site:** Tondela (Viseu), Portugal
- **Starting date:** Nov 1st, 2022 (4 years)
- **Coordinator:** BIOREF – Collaborative Laboratory for Biorefineries, Portugal

Consortium

- 11 partners



Budget / Main Role by (National) participant



- Project budget: **3.5 M€**

- Main role: **Coordination, Methanation**



- Project budget: **2.2 M€**

- Main role: **Gasification**



- Project budget: **0.7 M€**

- Main role: **Biomethane offtake (bio-LNG)**



- Project budget: **1.5 M€**

- Main role: **Electrolysis**



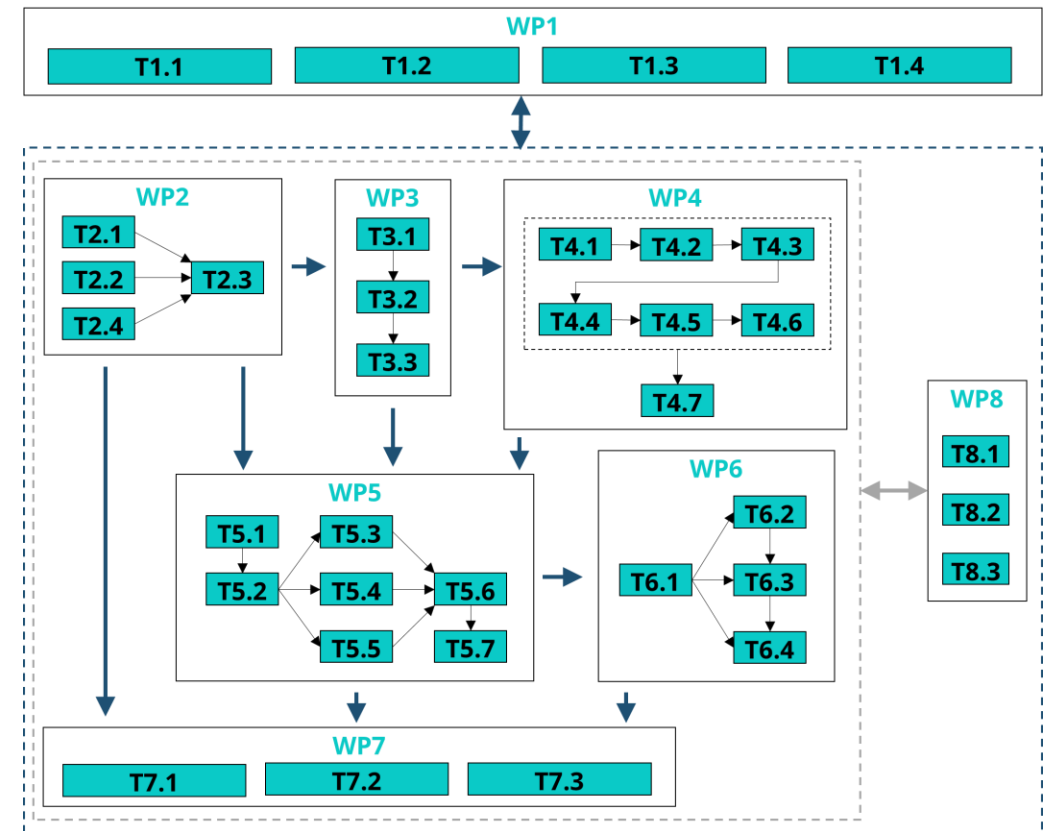
- Project budget: **0.5 M€**

- Main role: **Sustainability assessment**

Work plan

- **8 Work packages:**

- WP1 - Project management
- WP2 - Feedstock and logistics
- WP3 - SEG/Oxy-SEG gasification
- WP4 - Adaptable methanation
- WP5 - Scaled-up gasification unit
- WP6 - Biomethane liquefaction
- WP7 - Sustainability assessment
- WP8 - C&D&E





Project HYFUELUP

Shaping a Better Tomorrow with Renewable Natural Gas

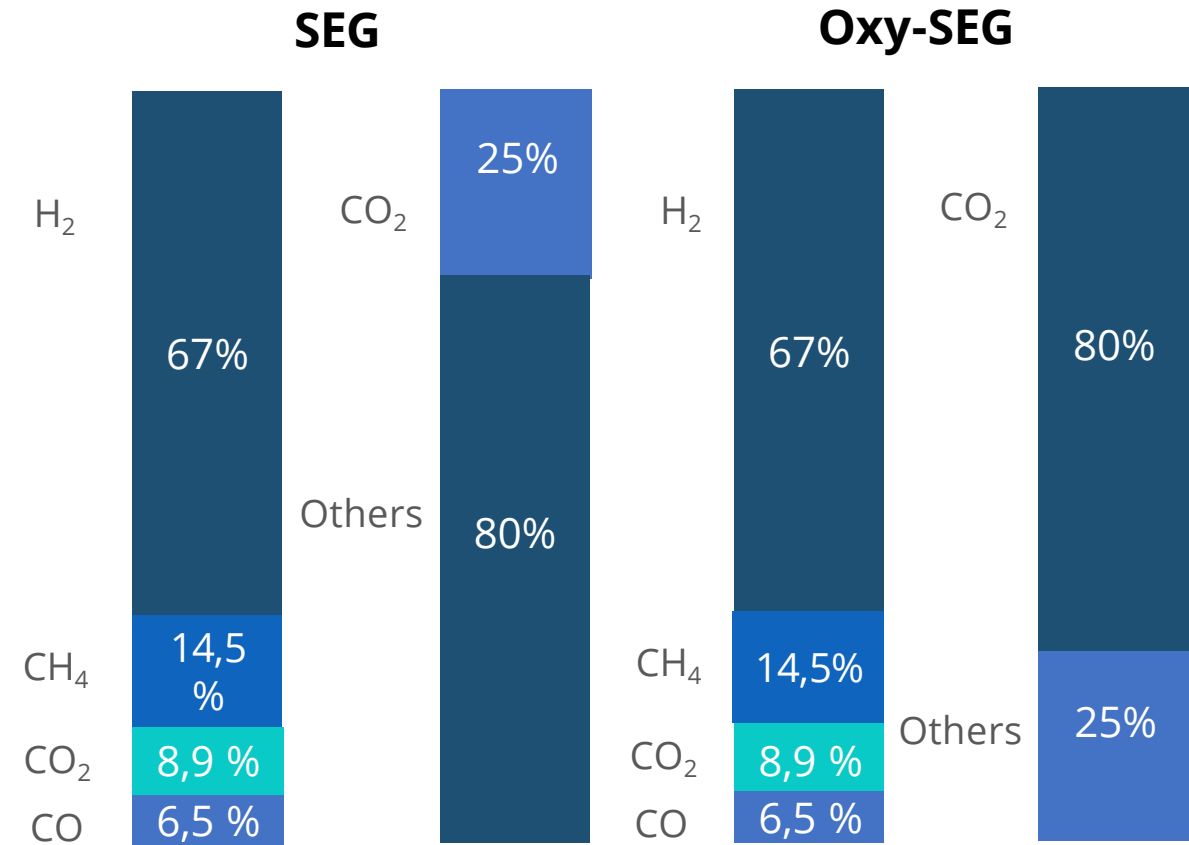
- The HyFuelUp project will develop an **advanced technology for biomethane production** using gasification and methanation.
- The biomethane produced will then be liquefied and used for the **decarbonization of long-distance road freight transport and in maritime transportation.**

Goals

- Demonstrate an **innovative pathway** for the efficient and cost-effective production of biomethane in industrial environment.
- Deploy a **first-of-its-kind** value chain for **biomethane production** using low-grade biomass residues and sludge digestate from AD plants.

What does HYFUELUP propose to do?

- HYFUELUP integrates a SEG/Oxy-SEG process to turn wastes into **syngas or flue gas**.
- This results in a **syngas with high H₂ content (>65%)** and a **CO₂-rich flue gas**, making them suitable for catalytic methanation.



No effect in syngas composition from the change in operation mode

The main demonstration site



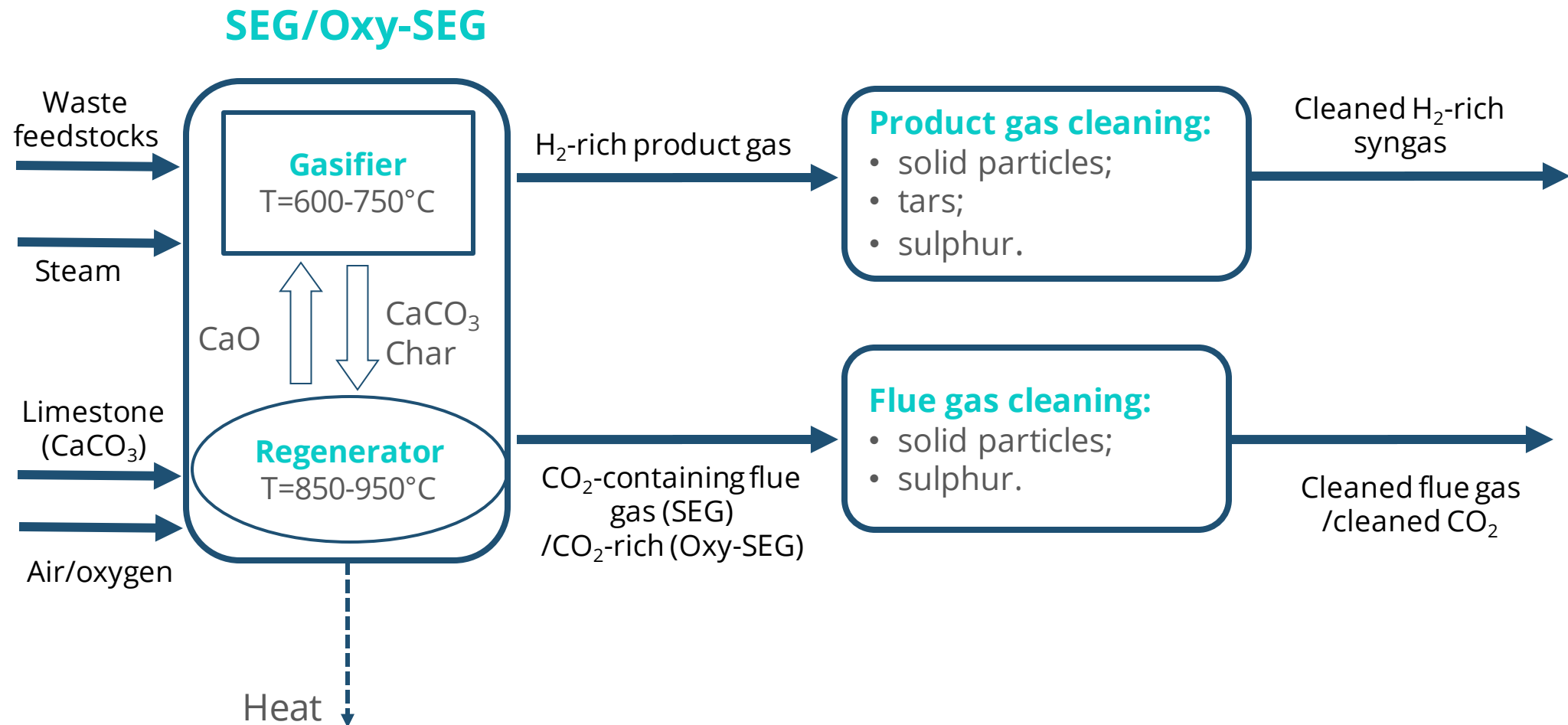
Located in
Tondela (Viseu)
Portugal

- Retrofitting of an existing CFB gasifier
- Biomethane production capacity: 500 kW_{th LHV} or 50 m³/h or 36 kg/h

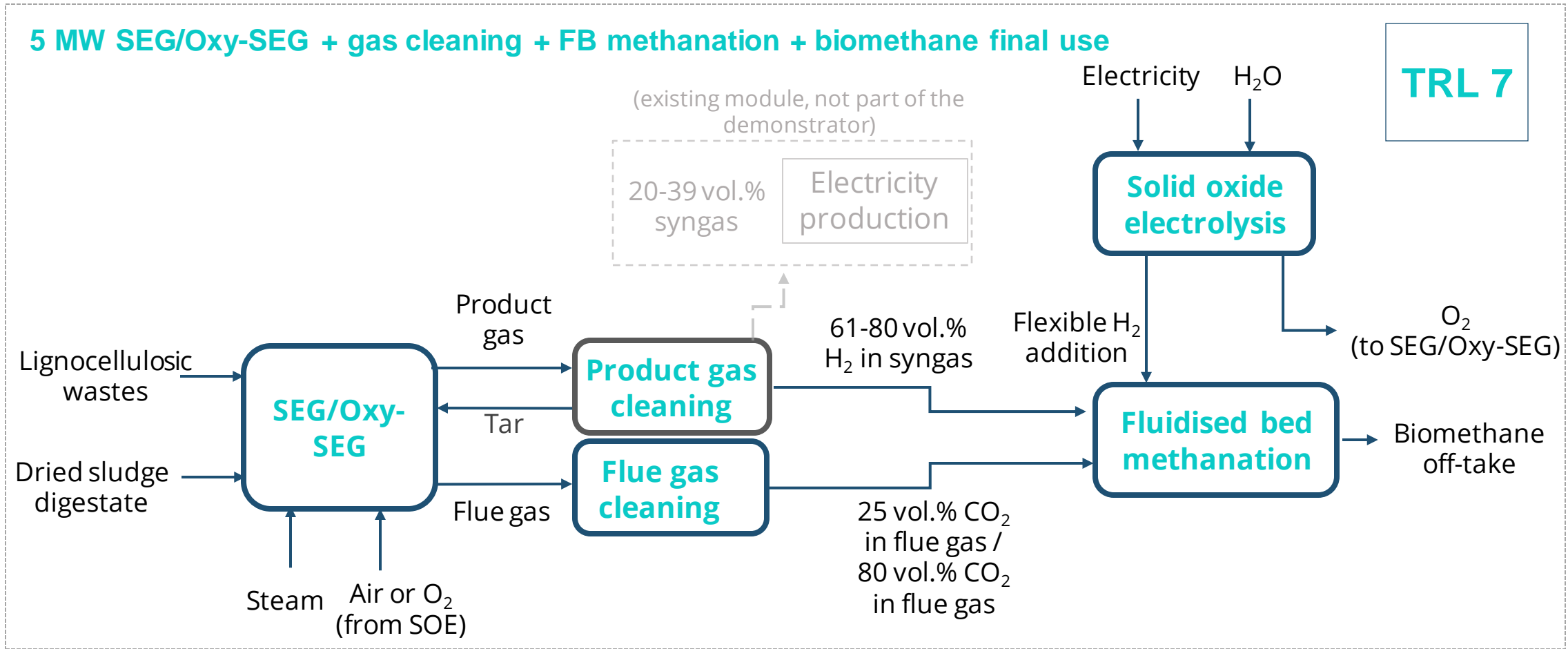


CIRCLE MOLECULE

Concept and operation



Basic schematics of the technological demonstrator



Advances and innovations

- Diverse technological concept via **advanced gasification**
- Expanded **lignocellulosic crop supply** for biomethane
- **Diverse feedstocks** using low-grade wastes (digestate)
- **Flexible operation** with fewer steps
- In-situ CO₂ sorption/capture: **enhanced carbon efficiency** (from 65 to >71% as HHV)

Advances and innovations

- **All CO₂ in flue gas** is potentially **converted into CH₄**.
- **Hybrid/adaptable operation mode** in the same reactor (avoids downstream CO₂ separation)
- **Flexible H₂ addition** following availability and needs
- **Complete deployment value chain** will be demonstrated

Opportunities and outcomes

- Validation of an innovative, competitive, and **clean biomethane production technology** based on **local renewable resources** (crops, wastes, and by-products)
 - Only low cost biogenic wastes are used.
- **Accelerating energy transition in the EU** and increasing sustainability in the transport and energy sector.
 - Replication is expected Europe-wide.

Opportunities and outcomes

- **Reducing GHG emissions** and improving competitive sustainable growth
 - Higher than 90% GHG reduction, compared to use NG.

Contacts

- **BIOREF's Administration board**

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- **BIOREF's Scientific and technical direction**

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INDÚSTRIA
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Referência para a introdução das Cotas Operacionais
no Setor Industrial Nacional

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Thank you for your attention

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